



OASISSTONE™ MIX INSTRUCTIONS

The team that developed the OasisStone™ Mix formulation believe proper process is the key to successful and strong panels and countertops. By carefully following our mix instructions, you'll have unilateral results across every pour.



1. Pre-stage and open the material to be mixed.
2. Mark the desired amount of water for your desired consistency (**178 oz. per bag for panel pours**) on the gauged buckets. Decrease water for desired consistency for patching application.
3. Cooler water temperatures will slow down the set time (you can add ice to your batch water) and warmer water temperatures will speed up set time (use electric bucket heaters to heat up your water). **Optimal water temperature is 85°F.**
4. The temperature of your workspace will either speed up the set time or delay the set time. Cover the panel with plastic and an insulated blanket, such as a moving blanket, to further reduce the set time.
5. Direct sun will significantly accelerate speed of your initial set due to its exothermic properties.
6. In your mixing bucket, start by adding 25% of your water.
7. Add 50% of a 45lb. bag and mix thoroughly with your double head mixer.
8. Slowly add the remainder of your water in the mix and thoroughly blend.
9. Add the remainder of the dry powder to the mixing bucket and thoroughly mix until you get a consistency similar to cake batter.
10. Take a trowel and scrape the sides of your mixing bucket, bottom of the bucket and then thoroughly mix with the double head mixer.
11. In a bucket of clean water, thoroughly clean your double head mixer and trowel.
12. Place the mixture in your precast formwork as soon as possible.

If you have any trouble at all with our mix, our team is here to help. Call us or e-mail us today for assistance.

To view our in-depth instructions and training video on mixing and pouring, please [click here](#).